MEDIA KIT

2018



Industrie 4.0

Production Management

Manufacturing IT

PLM, CAD und Engineering

Infrastructure and Hardware

Intralogistics and Warehouse

Green Production

Manufacturing Technology

Industrial Management





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We inform about the followin topics



Trade	Journal		OUR MEDIA BRAND	
1	Title Portrait	Page 3		
Τ	Schedule and Editorial Calendar	Page 4	Cross-Media Offerings (Trade ournal	. website)
Р	Price List	Page 14		
	- Advertorials	Page 16	ITORRODUCTION	T-
Т	Industry Specials	Page 18	IT&PRODUCTION	T.Pr.
	- Special Supplement	Page 19	Page 3	Eine o
	- Special Issue	Page 20		für ME
F	Formats and Technical Data	Page 21		38
2	Circulation and Distributiuon Analysis	Page 26		
3-E	Receiver Structure	Page 27		
www	V.IT-PRODUCTION.COM			Silver Sharenises Septilibry mones of Small distribution
1	Portrait	Page 28		
	- Banner Ads	Page 29		
	- Videos	Page 30	WWW.IT-PRODUCTION.COM	Producti
	- Whitepapers	Page 31	Page 28	arroducti
	- Digitorial (Sponsored Post)	Page 32	1 490 20	

Page 33 Page 34

Page 35

Page 36

Page 37

Page 38

Page 39



Production

Eine offene Production



Prises/Advertising Formats

I-NEED

- Events

NEWSLETTER

1 Portrait

- IT Job Market - Premium Account

P Product Finder i-need.de

GENERAL TERMS AND CONDITIONS Page 42

YOUR CONTACTS AT TEDO VERLAG Page 43





3

1 Titel: IT&Production

2 Brief Description: As the leading brand on the German-speaking market, IT&Production re-

ports exclusively and comprehensively on all aspects of industrial IT - and has been doing so for 18 years. Decision-makers, plant and operations managers as well as IT managers from all industries will find information on our channels for process optimization, investment decisions and innovative technology. Our content is in greater demand than ever, because in the Industrie 4.0 age, sustainable success in global competition is hardly possible without the right software and hardware and coordinated processes. As a media companion for industrial digital transformation, we work closely with key stakeholders to provide our readers with useful information for their business practices. The spectrum of our topics ranges from the management level through research and development to sales, automation and production.

3 Target Group: Plant and operations manager, company manager

4 Frequenzy: 10x annualy plus 3 special supplements:

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ERP/CRM Wissen Kompakt

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Issue February	Issue Topics	Industry Special Machine- and Plant Construction	Special Section Product Lifecycle Management (PLM)	Special Section IPCs and HMIs Machine Interface (HMI)	Exhibitions and Events
Release Date: 05.02.2018 Advertising and Material Deadline: 22.01.2018 Editorial Deadline: 07.12.2017	Manufacturing IT (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management) Production Management (e.g. ERP, Production Scheduling, CRM, Bl, SCM, Service Management, BPM, Energy Management, Yariant-Manage- ment, Industrial Apps) Product Development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, Compliance) Automation and Robotics (e.g. Process Automation, Robotics, Handling, Automated Assembly Workpla- ces, Bottling and Packaging) Hardware and Infrastructure (e.g. Industry-PCs, Network Com- ponents, Mobile Devices, Handhelds, HMI, Wireless, Cloud Computing, IT-Se- curity, Database Technology, RFID- and	Software for Individual Manufacturers Eficient Implementation for Customers Connectivity Inside the Machine Components for M2M Communication Digital Business Models Machine- and Plant Constructors reinvent themselves Technical Documentation Digital Assistants alongside the Production Special Section Computer Aided Manufacturing (CAM) CAM-Processes Integrated Software and Integration for cCmputer- aided Manufacturing	PLM-Structures Supported by Software PLM-Solutions and Process Composition in the digital Age The Digital Twin The matching Software for Constructors Product Data Management Development Data made available and comprehensive Data Streams Redirected How Constructors benefit from IoT-Data Collaboration Without Boundaries Organizing interdisciplinary Collaboration Thematic Focus Industrie 4.0 - The latest Trends - Backgrounds	Hardware for the Industry Industry PCs, portable Devices and sturdy Components Visualisation Technology and - Concepts Precise Information for every Worker Advantage Usability and Ergonomics User Experience in the Industrial Environment Modular Systems Changing and extending compact Components	METAV Düsseldorf, 20.02. – 24.02.2018 maintenance Dortmund, 21.02. – 22.02.2018 INservFM Frankfurt, 27.02 – 01.03.2018 embedded world Nürnberg, 27.02. – 01.03.2018
Deadline Market Overviews: 08.01.2018	Autolio-Hardware, Virtual and Augmented Reality, Telecontrol, Time and Access) Industrie 4.0 (e.g. Internet of Things, Big Data, Artificial Intelligence and Machine Learning, Business Models, Blockchain, Standards and Consortia, Platform-Economy)	New Fields of Application Technical Trends in CAM-Software Simulation & Visualisation Less Mistakes and quicker Solutions CAM out of the Cloud Work Preparation 'as a Service'?	- Technical Papers - Suppliers and Products		



Issue March	Issue Topics	Special Section Artificial Intelligence	Special Section Digital Plattform Economy	Special Section Switch Cabinet Construction	Exhibitions and Events
Release Date: 05.03.2018 Advertising and Material Deadline: 12.02.2018 Editorial Deadline: 17.01.2018	Manufacturing IT (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine Integration, Warehouse Managament, Tracking & Tracing, Material Management) Production Management (e.g. ERP, Production Scheduling, CRM, BJ, SCM, Service Management, BPM, Energy Management, Variant-Management, Industrial Apps) Product development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory-Planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Documentation, Project Management and Collaboration, Compliance)	Production Planning Getting to the best Scheduling automati- cally Industrial Robotics Smart Machines in Production and Logi- stics Technology From Deep Learning and Neural Networks Predictive Maintenance System Selection and Integration Al Supported Business Decisions Al Information for Managers	The Individual Ecosystem The Basics for disruptive Business Models Platform Economics and IoT To not lose the Connection to the Market Innovation Engines Startup Creating Structures for new Things Learning from Apple, Amazon and Co. Making industrial B2C Business Models	Workshop Equipment and Supplies Ergonomics and Efficiency at the Work- place Software for Switch Cabinet Construction CAE-Systems, Business-IT and Infrastructure Industrie 4.0 in the Switch Cabinet Construction Sustainable Processes and developing Products Digital Process Accelerator From the Network Tool to the IT control- led Lighting	all about automation Friedrichshafen, 07.03. – 08.03.2018 LogiMAT Stuttgart, 13.03. – 15.03.2018 Automatisierungstreff Böblingen, 10.04. – 12.04.2018
	Automation and Robotics (e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Bottling and Packaging)	Special Section Robotics and Handling	Special Section Time and Access	Thematic Focus Industrie 4.0	Exhibition Special Issue Automatisierungstreff
Deadline Market Overviews: 29.01.2018	Hardware and Infrastructure (e.g. Industry-PCs, Network Components, Mobile Devices, Handhelds, HMI, Wireless, Cloud Computing, IT-Security, Database Technology, RFID- and AutolD-Hardware, Virtual and Augmented Reality, Telecontrol, Time and Access) Industrie 4.0 (e.g. Internet of Things, Big Data, Artificial Intelligence and Machine Learning, Business Models, Blockchain, Standards and Consortia, Platform-Economy)	Cobots - Collaborative Robots New Robots close up with Humans Planning and Implementing Robot Cells Planning, Simulating, Realising and Op- timising At the End of the Robot Arm Tools for Grabbing, Working and Calculating Robotics Service Providers and Integrators With matching Demands to the matching Partner	Digital Access Control Sale Environments for Co-workers Integrated Time Management Integrating Staff Work Time logging into Systems and Processes Hardware and Technology Trends From Biometrics to manual Vein Detection and networked Turnstiles Working Mobile, Recording Mobile Mobile Time recording Solutions and Concepts	The latest Trends Backgrounds Technical Papers Suppliers and Products	- Useful Information for Decision Makers - New Technologies - Products and Trends - Automaties eurogetreff - ILA AUTOMATION CO. 2 B - ID - 12. April 2018 Mangresshale Bubblegen



Issue April	Issue Topics	Special Section CAD- snd CAE-Systems	Special Section Additive Manufacturing	Special Section Internet of Things (IoT)	Exhibitions and Events
Release date: 06.04.2018 Advertising and Material Deadline: 16.03.2018 Editorial Deadline: 23.02.2018	Manufacturing IT (e.g. MES, CAO, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management) Production Management (e.g. ERP, Production Scheduling, CRM, BJ, SCM, Service Management, BPM, Energy Management, Variant-Manage- ment, Industrial Apps) Product development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, Compilance)	Computer Aided Engineering Current Systems and Functions Software for Special Tasks Special Tools for special Needs CAD-Integrated Simulation Solving without Specialist Department or Service Provider Integrating Construction Software The Goal: Developing without Media Discontinuity Already Producing Additively while Thinking Designing for generative Manufacturing	Printer, Powder and Software Current Technology and Procedure Reverse Engineering Old Components quickly reprinted Generatively Mass-Producing 3D-Print on the Line Service Provider and Outsourcing Deep Integration of external Knowledge Rapid Prototyping Potential is far from exhausted	Hardware Platforms and Technology Suppliers The suitable Hardware for IoT-Projects Artificial Intelligence in the IoT Al-Applications from Production to Big Data Device Management Managing thousands of IoT Devices IoT-Platforms, Ecosystems- and Operating Systems For every Task the suitable Partner IT-Security Detect and close Attack Vectors	conhIT Berlin, 17.04 – 19.04.2018 AERO Friedrichshafen, 18.04. – 21.04.2018 Hannover Messe / Digital Factory Hannover, 23.04. – 27.04.2018 Control Stuttgart, 24.04. – 27.04.2018
Observation	Automation and Robotics (e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Bottling and Packaging)	Special Section Networks and Components	Special Supplement: MES Wissen Kompakt 2018/2019		Exhibition-Special Issue Hannover Messe 2018
So geht IT 4.0 Francain Deadline Market Overviews: 02.03.2018	Hardware and Infrastructure (e.g. Industry-PCs, Network Components, Mobile Devices, Handhelds, HMI, Wireless, Cloud Computing, IT-Security, Database Technology, RFID- and AutolD-Hardware, Virtual and Augmented Reality, Telecontrol, Time and Access) Industrie 4.0 (e.g. Internet of Things, Big Data, Artificial Intelligence and Machine Learning, Business Models, Blockchain, Standards and Consortia, Platform-Economy)	Creating and Developing Industrial Networks Design and Implementation of IT Infrastructure Projects Router, Switches, Gateways Sturdy Hardware for the Industry Machines on the Network The Machine Tool as a Network Component Special Demands under Control From demilitarized Zones to Explosion Protection to the highest Level of IT Security A Chance: Internet of Things The Industry Network in the Cloud	Focus on Manufacturing Execution Systems: - Tipps and Trends - Suppliers and Solutions Production WISSEN KOMPAKT MES 2017/18		- News and innovations - Backgrounds - Interviews - HANNOVER



Issue May	Issue Topics	Special Edition SAP-Partner	Special Section Enterprise Content Management (ECM / DMS)	Special Section Variant Manufacturing	Exhibitions and Events
Release Date: 18.05.2018 Advertising and Material Deadline: 27.04.2018 Editorial Deadline: 29.03.2018 Production Verbinden Sie, was Sie wollen!	Manufacturing IT (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine Integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management) Production Management (e.g. ERP, Production Scheduling, CRM, BI, SCM, Service Management, BPM, Energy Management, Variant-Manage- ment, Industrial Apps) Product Development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, Compliance)	Industry Solutions for Manufacturers Special Process without Customising Enterprise Resource Planning Controlling Business Dealings with SAP SAP on the Shop Floor Controlling Production with SAP Benefit from InMemory Technology Quick and precise Decisions IoT with Leonardo Innovations from the SAP-Partner Landscape	Document Management Managing Data and Tasks efficient Mobile ECM Fitting Solutions to go On-Premise, Cloud and Hybrid Cloud Making Infrastructure Decisions correctly Artificial Intelligence How Machines sort Documents	Individualised Mass Production More efficient Production of Variants with Industry 4.0-Technology Managing Diversity with a System Solutions for variable Batch Sizes Manufacturing Execution Systems Focus on Production Control Software for Field Service Configurators, CRM- and Service Solutions Variant Manufacturing as a Management Task Creating streamlined Processes	pcim Europe Nürnberg, 05.06. – 07.06.2018 all about automation Essen, 06.06. – 07.06.2018 Achema Frankfurt, 11.06. – 15.06.2018 CeBIT Hannover, 11.06. – 15.06.2018 Aachener ERP-Tage Aachen, 19.06. + 20. – 21.06.2018 Automatica München, 19.06. – 22.06.2018
DSC Market Market	Automation and Robotics (e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Bottling and Packaging) Hardware and Infrastructure (e.g. Industry-PCs. Network Com-	Special Section Telecontrol and Remote Maintenance + M2M Components, Systems	Thematic Focus Industrie 4.0		Exhibition Special Issue CeBIT 2018
Deadline Market overviews: 13.04.2018	(e.g. Industry-PCs, Network Components, Mobile Devices, Handhelds, HMM, Wireless, Cloud Computing, IT-Security, Database Technology, RFID- and Autolib-Hardware, Virtual and Augmented Reality, Telecontrol, Time and Access) Industrie 4.0 (e.g. Internet of Things, Big Data, Artificial Intelligence and Machine Learning, Business Models, Blockchain, Standards and Consortia, Platform-	and Solutions Planning, setting-up and using Access from far Distances The Future of Remote Maintenance From Cloud Solutions to Virtual Reality IT-Security Connections secured as required Usability and Ergonomics Contemporary User Interfaces	- Backgrounds - Technical Papers - Suppliers and Products		- Backgrounds - Interviews CEBIT Exhibition Special Issue Automatica 2018 - News for Decision Makers - New Technologies - Products and Trends



Issue June	Issue Topics	Special Section Enterprise Resource Planning (ERP)	Special Section Simulation	Special Section Large Industry Displays	Exhibitions and Events
Release Date: 19.06.2018 Advertising and Material Deadline: 29.05.2018 Editorial Deadline: 04.05.2018	Manufacturing IT (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management (e.g. ERP, Production Scheduling, CRM, BJ, SCM, Service Management, BPM, Energy Management, Variant-Manage- ment, Industrial Apps) Product development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, Compiliance) Automation and Robotics	Industry Solutions ERP-Systems for producing cCmpanies Data Hub ERP-System The Hub for digital Transformation Mobile Planning of Resources Practical Apps for ERP User Automated ERP-Processes Routine Tasks transferred to automatic Machines Business Analytics When Analyses are able to do more than just reporting System Houses Close to the User, close to the Process	Numerical Simulation Application in the Product Development The Factory on the Screen Saving Time and Money with virtual Kommissioning Simulated Supply Chain Less Risk in the Value Creation Network New Tools for Developers From Virtual Reality to 3D Printers Collaboration & Process Integration Including intern and extern Simulation Specialists effectively	Oversized Screens Easily visible Hardware Visualising Shop Floor-Processes Which Data helps where? Large Display, Great Impact Bringing out Information for Customers and Visitors Display Systems Embedded Complete Solutions for Visualisation	Sensor+Test 2018 Nürnberg, 26.06 – 28.06.2018 Automation VDI Baden-Baden, 03.07 – 04.07.2018
Deadline Market Overviews: 15.05.2018	(e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Filling and Packaging) Hardware and Infrastructure (e.g. Industry-PCs, Network Com- ponents, Mobile Devices, Handhelds, HMI, Wireless, Cloud Computing, IT-Se- curity, Database Technology, RFID- and AutoliD-Hardware, Virtual and Augmen- ted Reality, Telecontrol, Time and Ac- cess) Industrie 4.0 (e.g. Internet of Things, Big Data, Arti- ficial Intelligence and Machine Lear- ning, Business Models, Blockchain, Standards and Consortia, Platform- Economy)	Special Section Blockchain Blockchain for Industry Chances, Use and practical Examples The digital Product Memory Quality Management with Blockchain-Technology Confidentiality and Data Security Knowhow Security at a new Level Outlook: Learning from the financial Industry What Manufacturers could learn	Thematic Focus Industrie 4.0 - The latest Trends - Backgrounds - Technical Papers - Suppliers and Products		



Issue July/August	Issue Topics	Industry Special Machine and Plant Construction	Special Issue Microsoft Partner	Sonderteil Customer Relationship Management	Exhibitions and Events
Release Date: 18.07.2018 Advertising and Material Deadline: 27.06.2018 Editorial Deadline: 31.05.2018	Manufacturing IT (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management Production Management (e.g. ERP, Production Scheduling, CRM, BJ, SCM, Service Management, BPM, Energy Management, Variant-Manage- ment, Industrial Apps) Product Development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, Compilance)	Software for the Special Production IT Support for individual Plants or Machines Digital Transformation in medium-sized Businesses Spreading Industrie 4.0 broadly Customised Quality Assurance Ensuring best Results in smaller Lot Sizes Tools for Constructors Machine Design on the PC Knowledge Management & Newcomers Tipps against the Lack of Specialists and for optimally distributed Knowledge	ERP Industry Solutions for Producers Microsoft Solutions precisely adapted Internet of Things with Azure What the Microsoft Cloud can do for Manufacturers Customer Relationship Management 4.0 Maintaining Customer Relationships with Microsoft Tools Consumerisation in the Industry Industrial IT for digital Natives Microsoft-Hardware in Practice HoloLens and Surface-Tablets in industrial Processes	Industry Solutions CRM-Systems for the Industry MZM Services for Customers Developing better Services and new Businesses with IoT Data Active in Social Media Bringing Messages to the Social Network Multi Channel Communication Modelling seamless Customer Journeys Cloud Technology and Mobility How Cloud Computing promotes mobile Work	
Eine offene Architektur für MES-Aufgaben	Automation and Robotics (e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Filling and Packaging) Hardware and Infrastructure (e.g. Industry-PCs, Network Com- ponents, Mobile Devices, Handhelds,	Special Section Industry PC and Human Machine Interface (HMI) Focus on Hardware Latest Technology for rough Environ-	Special Section Internet of Things Trends and Applications Focus on Platforms. Successes and	Thematic Focus Industrie 4.0 - Current Technical Papers	
Deadline Market Overviews: 13.06.2018	HMI, Wireless, Cloud Computing, IT-Se- curity, Database Technology, RFID- and AutoID-Hardware, Virtual and Augmen- ted Reality, Telecontrol, Time and Ac- cess) Industrie 4.0 (e.g. Internet of Things, Big Data, Arti- ficial Intelligence and Machine Lear- ning, Business Models, Blockchain, Standards and Consortia, Platform- Economy)	Web-Technologies on the Factory Floor Flexible Systems for mobile and on-site Multitalent Industry PCs Using the Power Reserves of current industrial Computers Virtual, Augmented and Mixed Reality Innovative HMI-Concepts and Applications	Analytics via IoT New Technology for Big Data Processing Edge Computing Centralized and decentralized Data Processing according to Demand Advisor: IoT and Platform Economics How Producers get to their own Platform	- Market Trends - Suppliers and Products	



Issue September	Headings in this Issue	Industry Special Automotive Industry	Special Section IT-Security	Special Section Machine Learning	Exhibitions and Events
Release Date: 06.09.2018 Advertising and Material Deadline: 16.08.2018 Editorial Deadline: 17.07.2018	Manufacturing IT (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management Production Management (e.g. ERP, Production Scheduling, CRM, BI, SCM, Service Management, BPM, Energy Management, Variant-Manage- ment, Industrial Apps) Product Development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECMDMIS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, Compilance) Automation and Robotics	Industry Solutions Industrial IT for OEM and Suppliers IT-Technology Trends in Automotive Engineering From Entertainment Systems to autonomous Driving The Race for the new Power Unit Development Tools for Constructors Supply Chain Management Modelling branched value-added Networks Serial Individuality New manufacturing Technology for efficient individual Production	Security for Industrial Control Systems Concepts, Solutions and Integration Processes: Keeping up with the Law Implementing new Laws and Compliance consequently Intrusion Detection and Prevention Systems Aggraving, detecting and defusing Cyber Attacks Building Internal Barriers Instructions, Protection Mechanisms and external Service Providers IoT Security Designing new Ways safely	Predictive Maintenance Avoiding Downtimes with Algorithms Producing less Scrap Keeping Al supported Processes running smoothly Customer Relationship Management Machine Learning at Industry to Industry Businesses Manufacturing-as-a-Service More Latitude for Contract Manufacturers with Al	MEORGA Ludwigshafen, 12.09.2018 all about automation Leipzig, 12.09. – 13.09.2018 AMB Stuttgart, 18.09 – 22.09.2018 Motek Stuttgart, 08.10. – 11.10.2018 it-sa Nürnberg, 09.10. – 11.10.2018
Besendants on in turn thousands on in turn thousands on in turn thousands of the second of the secon	(e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Filling and Packaging) Hardware and Infrastructure (e.g. Industry-PCs, Network Com- ponents, Mobile Devices, Handhelds, HIM, Wireless, Cloud Computing, IT-Se- curity, Database Technology, RFID- and AutoID-Hardware, Virtual and Augmen- ted Reality, Telecontrol, Time and Ac- cess) Industrie 4.0 (e.g. Internet of Things, Big Data, Arti- ficial Intelligence and Machine Lear- ning, Business Models, Blockchain, Standards and Consortia, Platform- Economy)	Special Section Robotics and Handling	Special Section Augmented und Virtual Reality (VRA)	Thematic Focus Industrie 4.0	Exhibition Special Issue it-sa 2018
		Human Machine Collaboration Machine and Man working together Creating Robot-Applications efficiently New tools for teaching Mobile Robotics Current solutions for portable robots Robots outside the Factory Using Ideas from Service Robotics	New Hardware and Devices Data Glasses, Smartwatches and Drones Advisor: From Idea to Solution VR, MR and AR implemented quickly Instructions and Trainings Quick Commissioning with Virtual and Mixed Reality	The latest Trends Backgrounds Technical Papers Suppliers and Products	- Useful Information for Decision Makers - New Technologies - Products and Trends



Issue October
Release Date: 08.10.2018

Advertising and Material Deadline: 17 09 2018

Editorial Deadline: 22.08.2018



Deadline Market Overviews: 03.09.2018

Issue Topics

Manufacturing IT

(e.g. MES, CAQ, Maintenance, M2M, Operator's Guide. Assembly Processes and Workplaces, Production Data and Machine integration. Warehouse Managament, Tracking & Tracing, Operating Material Management)

Production Management

(e.g. ERP, Production Scheduling, CRM, BI, SCM, Service Management, BPM, Energy Management, Variant-Management, Industrial Apps)

Product development

(e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factoryplanning, Additive Manufacturing, ECM/DMS. Simulation. Technical Documentation, Project Management and Collaboration, Compliance)

Automation and Robotics

(e.g. Process Automation, Scada. Interconnected Automation, Robotics, Handling, Automated Assembly Workplaces. Filling and Packaging)

Hardware and Infrastructure

(e.a. Industry-PCs. Network Components, Mobile Devices, Handhelds, HMI. Wireless, Cloud Computing, IT-Security, Database Technology, RFID- and AutoID-Hardware, Virtual and Augmented Reality. Telecontrol. Time and Access)

Industrie 4.0

(e.g. Internet of Things, Big Data, Artificial Intelligence and Machine Learning, Business Models, Blockchain, Standards and Consortia, Platform-Economy)

Industry Special plastics industry

Assistance Systems for Plastics Producers

Focus on Quality and Verification Obligations

Networked Machine Park Process Parameters always in View

Industry Solutions in Practice How Companies master digital Transfor-

Generative Manufacturing and new Materials

Disruptive Technology for Plastics Manufacturer

New Engineering Tools and Approaches

Innovations quickly brought to the Mar-

Special Section Switch

Computer

virtual Prototypes

Product Selection

Construction

Digital Engineering Helpers

Accessories for Switch

Cabinet Construction

Automation in Switch Cabinet

Tools. Installation and Visualisation

New Approaches in the Process Automa-

Components, Systems, Solutions

Energy Management

Special Section

Systems

Choosing and implementing IT supported Energy Management

Predictive Energy Management

Saving Energy with a prescient Algo-

Saving Electricity with good Planning

Production Planning aligned to Load

Expertise from Outside

What do external Energy Consultants do?

Special Section Computer Aided Quality (CAQ)

Via Software to the Test Plan

Solutions for IT supported Quality Ma-

Actionable Production Processes Linking Quality-relevant Data, saving

Focus on Initial Sampling

Lean Processes in the Quality System Tracking & Tracing

Solutions and Concepts for seamless Traceability

CAQ in a Company-wide System Network

The Role of the CAQ-Systems in the modern IT Landscape

Cabinet Construction

Special Section Big Data

Deep Learning for Industry Solutions, Concepts and Applications

Fishing in the Data Lake Networking Data Sources, creating

Big Data Access from the Specialist Department

Self Service Business Intelligence on a new Level

Hadoop, Sparc. Microsoft ML and Co.

The right Base for Big Data Infrastructures

Data Scientists Wanted

Dealing with the Shortage of skilled Wor-

Exhibitions and Events

Fakuma

Friedrichshafen 16 10 - 20 10 2018

Bad Salzuflen, 07.11, - 09.11.2018

Special Supplement: Produktentwicklung Wissen Kompakt 2018/19

The Switch Cabinet on the From digital Product Description to

- Suppliers and Solutions

Configurators and



Focus on Product Development:

- Tipps and Trends



- Useful Information for Decision Makers

Exhibitions Special Issue

- New Technologies

Fakuma 2018

- Products and Trends





Issue November	Issue Topics	Special Section Manufacturing Execution Systems (MES)	Special Section Mobile Soft- and Hardware	Special Section Production Planning and detailed Planning	Exhibitions and Events
Date of Publication: 08.11.2018 Advertising and Material Deadline: 18.10.2018 Editorial Deadline: 25.09.2018	Manufacturing IT (e.g. MES, CAO, Maintenance, M2M, Operator's Guide, Assembly Processes and Workplaces, Production Data and Machine integration, Warehouse Mana- gament, Tracking & Tracing, Operating Material Management) Production Management (e.g. ERP, Production Scheduling, CRM, BJ, SCM, Service Management, BPM, Energy Management, Variant Management, Industrial Apps) Product development (e.g. PLM, PDM, CAD and CAE, Systems Engineering, CAM, Factory- planning, Additive Manufacturing, ECM/DMS, Simulation, Technical Docu- mentation, Project Management and Col- laboration, complemence)	Solutions and System Introductions Practical Tipps for Shop Floor IT Integration Data Hub MES Connectivity to third-Party Systems and Machines Predictive Production Control Artificial Intelligence on a MES Level Mobility and Visualisation Bringing Information to the Worker as required Blockchain on the Shop Floor When does the Blockchain arrive on the Shop Floor?	Tablets, Wearables and Handhelds Mobile Industrial-suited Hardware Mobile Shop Floor-IT Assistance Systems for the Pocket Software for Management Mobile ERP and BI-Apps Augmented Reality New Application for Mobile Devices Mobile Sales and Customer Service Value-added Solutions and Processes	Planning with an ERP-System Production Planning with Board Resources Retrofitting Detailed Planning Special Applications for Production Planning From Target Times to Machine Downtimes Processes and Solutions as a Base for- good Planning Runs Integration: Continuously plan- ned from S&OP to MES Implementing strategic Goals down to the Shop Floor New Planning Models What Machine Learning can do for Planners	SPS IPC Drives Nümberg, 27.11. – 29.11.2018
Die reaktionsfählige	Automation and Robotics (e.g. Process Automation, Scada, Inter- connected Automation, Robotics, Handling, Automated Assembly Workpla- ces, Filling and Packaging)	Special Section Telecontrol and remote maintenance + M2M	Special Section Internet of Things (IoT)		Exhibition Special Issue SPS/IPC/Drives 2018
Deadline Market Overviews: 04.10.2018	Hardware and Infrastructure (e.g. Industry PCs, Network Components, Mobile Devices, Handhelds, HMI, Wireless, Cloud Computing, IT-Security, Database Technology, RFilo- and AutolD-Hardware, Virtual and Augmented Reality, Telecontrol, Time and Access) Industrie 4.0 (e.g. Internet of Things, Big Data, Artificial Intelligence and Machine Learning, Business Models, Blockchain, Standards and Consortia, Platform-Economy)	Components, Systems and Solutions New Products, Technology Trends and practical Tips Remote Maintenance via Web Portal Easier Detection of Disruptions with Audio and Video Transmissions Point to Point or Cloud Technology Finding the suitable Communication Channel Secured According to Demand IT-Security for new Remote Maintenance Approaches	Hardware Platforms and Technology Suppliers Hardware for Ito'l Projects IoT Platforms, Ecosystems and Operating Systems For every lask the right Solution Cross-industry Applications IoT is not solely applicaple in the Production Developing Business Models externally Going new Ways with Service Providers		- News and Innovations - Backgrounds - Interviews



Special Section Special Section Supply Chain Special Section **Exhibitions** Management (SCM) Operating and Monitoring Industrial Identification Issue December/January **Issue Topics** and Events Hardware and Complete Systems Seamless Supply Chain Manufacturing IT Complete Systems from a single Release Date: (e.g. MES, CAQ, Maintenance, M2M, Operator's Guide, Assembly Processes and Interpreting and integrating RFID and Management . 14.12.2018 Source Solution Providers and their Concepts Preventing Bottlenecks and Overcapaci-Workplaces Production Data and Maties with networked Software AutoID Technology for chine integration. Warehouse Managa-Data Collectors and Historians Advertising and ment. Tracking & Tracing. Operating Tracking & Tracing Close to the Customer with IoT Hardware and Solutions for the Scada Material Deadline: Material Management) Environment Material Flow, Production and Logistics and Big Data 23.11.2018 controlled safely The Supply Chain tailored to your Needs Production Management **Human Machine Interfaces** (e.g. ERP, Production Scheduling, CRM, BI, SCM, Service Management, BPM, Portable Devices for Barcode. Easily interact with Machines **Automated Supply Chain** Editorial Deadline: RFID. 2D-Code and RTLS Saving Resources with Technology Energy Management, Variant 31.10.2018 Plant Monitoring on an Industrie Mobile Hardware for Management, Industrial Apps) 4.0 Level Man and Vehicle SCM Solutions from the Cloud Of Web-Services Advantages of Software from the Net Product development Identification and Cloud-Infrastructures and Mobile Scada (e.g. PLM, PDM, CAD and CAE, Image Processing Systems Engineering, CAM, Factory-Scada Security planning. Additive Manufacturing. Sensors and Cameras see more and Secured Processes well documented ECM/DMS. Simulation. Technical Documentation. Project Management and Col-Production Picking Systems Mechanical and manual Solutions laboration, Compliance) Automation and Robotics (e.g. Process Automation, Scada, Inter-**Special Supplement:** connected Automation. Robotics. ERP/CRM Wissen Handling, Automated Assembly Workpla-Special Section Thematic focus ces. Filling and Packaging) Additive Manufacturing Industrie 4.0 Kompakt 2019 Hardware and Infrastructure Unterstützung für das Printer. Powder and Software - The latest Trends Focus on ERP and CRM Systems: (e.a. Industry-PCs, Network Components. Mobile Devices. Handhelds. Current Technology and Procedures - Backgrounds - Tipps and Trends HMI, Wireless, Cloud Computing, IT-Se-Additive Manufacturing and curity, Database Technology, RFID- and - Technical Papers - Suppliers and Solutions AutoID-Hardware, Virtual and Augmen-Robotics ted Reality, Telecontrol, Time and Ac-3D-Printer on the Robot Arm - Suppliers and Products cess) **Hybrid Technologies** Deadline Market Overviews: Industrie 4.0 Production Material applied and removed in the (e.g. Internet of Things, Big Data, Artisame Machine 09.11.2018 ficial Intelligence and Machine Learning, Business Models, Blockchain, Metal from the Printer WISSEN KOMPAKT Standards and Consortia, Platform-Economic Use of selective Laser melting Economy) CRM Customized Mass Production Flying high with 3D printing?



1 Advertising formats and prices:

	1	Width x Height		Prices*			
Size	Print Space	Bleed (add 3mm trim on each side)	b/w	2c	3c	4c	
Title pages	-	210mm x 297mm	-	-	-	€ 5.400,-	
1/1 page	185mm x 270mm	210mm x 297mm	€ 4.280,-	€ 4.520,-	€ 4.760,-	€ 5.000,-	
1/2 Junior (DIN A5)	140mm x 190mm	148mm x 210mm	€ 2.410,-	€ 2.540,-	€ 2.670,-	€ 2.800,-	
1/2 page vertical	90mm x 270mm	105mm x 297mm	€ 2.290,-	€ 2.410,-	€ 2.530,-	€ 2.650,-	
1/2 page oblong	185mm x 130mm	210mm x 148mm	€ 2.290,-	€ 2.410,-	€ 2.530,-	€ 2.650,-	
1/3 page vertical	60mm x 270mm	70mm x 297mm	€ 1.660,-	€ 1.740,-	€ 1.820,-	€ 1.900,-	
1/3 page oblong	185mm x 90mm	210mm x 100mm	€ 1.660,-	€ 1.740,-	€ 1.820,-	€ 1.900,-	
1/4 page	90mm x 130mm	105mm x 148mm	€ 1.320,-	€ 1.380,-	€ 1.440,-	€ 1.500,-	
1/4 page vertical	45mm x 270mm	52mm x 297mm	€ 1.320,-	€ 1.380,-	€ 1.440,-	€ 1.500,-	
1/4 page oblong	185mm x 65mm	210mm x 74mm	€ 1.320,-	€ 1.380,-	€ 1.440,-	€ 1.500,-	
1/8 page	90mm x 65mm	105mm x 74mm	€ 710,-	€ 740,-	€ 770,-	€ 800,-	
1/8 Page vertical	45mm x 130mm	52mm x 148mm	€ 710,-	€ 740,-	€ 770,-	€ 800,-	
1/8 Page oblong	185mm x 30mm	210mm x 39mm	€ 710,-	€ 740,-	€ 770,-	€ 800,-	

^{*}All prices are zero rated for VAT.

Trade Journal Price List No. 19, valid from 01.01.2018



2 Surcharges: upon request

Front Page: Extra charge of 10% on basic price (b/w) on binding and confirmed

Placement: placement.

Colour surcharges: non discountable Format surcharges: without surcharges

VAT: All prices are zero rated for VAT.

3 Advertorials: € 3.400.-1/1 page (Company and product € 1.900.-1/1 page

portrait)

See also p.16+18+20 Image-Advertorials:

€ 3.900.-1/1 page

See also p.17

For orders placed within one insertion year. 4 Discount:

3 x 5% 6 x 10% 9 x 15% 12 x 20% Frequency: 4 pages 10% 8 pages 15% 12 pages 20% Quantity: 2 pages 5%

Agency Discount: 15%

5 Job Ads: On job ads we grant a 30% discount on the particular basic price.

6 Special Advertisements:

Bound Inserts: Delivered Quantity: 18.200 copies

Delivery: See 'Formats and Technical Data' p. 23

80-135a/m² 4 Pages € 5.580.-8 Pages € 8.190.-

12 Pages € 11.475,-10% surcharge on basic price 136-170a/m²

starting 170g/m² 15% surcharge on basic price

Delivered Quantity: 18,200 Copies Loose Inserts:

Delivery: see 'Technical data' p. 24

Full supplement up to 25a € 4.680.-€ 260 - % up to 50a € 6 300 -€ 350.- %

more than 50g upon request

Delivery Quantity: 18.200 Copies Postcards /Samples: Delivery: see 'Technical Data' p. 24

€ 1 440 -

Full supplement € 1.620 .-Glued-in inserts up to 5q

(without mounting) Mechanical Bonding

Manual Bonding upon request

7 Contact Christoph Kirschenmann, Head of Advertisement

Consulting Phone: +49 6421 3086-536

Booking: Monika Zimmer, Marketing Assistant

> Phone: +49 6421 3086-531 Moritz Ernst, Media Consulting

Phone: +49 6421 3086-537

8 Terms of Payment/Bank Account details:

Payment within 14 days from date of invoice. For payments received within 8 days we grant a discount of 2 %.

Sparkasse Marburg-Biedenkopf:

Bank Code 533 500 00. Acc. No. 1037305320 IBAN: DE 83 5335 0000 1037 3053 20

SWIFT-BIC: HELADEF1MAR

Postbank Frankfurt/Main:

Bank Code 500 100 60. Acc. No. 517 030-603

IBAN: DE 51 5001 0060 0517 0306 03

% Price

% Price

€ 90.- %

€ 80 - %

SWIFT-BIC: PBNKDEFF

All prices are zero rated for VAT.



Advertorials (Company and Product Portraits)

1 Brief Description:

In addition to product-neutral reporting in the editorial part of IT&Production, we inform our readers through 'Advertorials' about suppliers and products. Advertorials' offer the reader the opportunity to obtain detailed information about individual IT, infrastructure and software solutions and to contact the provider directly. The placement of an 'Advertorial' is done in a thematically related section

 Issue integrated layout with logo, company image and content-related customisable portrait components (address, profile, products etc.)

• 1/1 page approx. 3.000 characters

2 Prices*:

1/1 page, 4c € 3.400,-1/2 page, 4c € 1.900,-

The design of your Advertorial is included in the price.

3 Online Upgrade:

You can upgrade your 'Advertorial' in the trade journal IT&Production, your advertorial will appear as a digital product portrait with a duration of four months in the industrial online magazine www.it-production.com

Upgrade price*: € 400, -



4 Data Delivery:

- Text Word and other text files such as RTF files.
 1/1 Page approx. 3.000 characters, 1/2 Page approx. 1.500 characters
- Contact data Everything necessary: Phone, fax, web address, e-mail
- Logo Send us your digitalized logo (300dpi)
- Product image We require your image with a minimum resolution of 300dpi

^{*} Please notice the different prices for image 'Advertorials' (see also p. 17) All prices are zero rated for VAT.



Image Advertorials

1 Brief Description:

'Image-Advertorials' are placed section-independently in the journal front part and offer the opportunity to present the performance of IT-companies to our readers. Because of the individual layout, 'Image-Advertorials' stand out clearly from other advertising forms and offer an alternative to simple image and

- Individual layout with logo, company image and content-related customisable portrait components (address, profile, products etc.)
- 1/1 page approx. 3.000 characters

2 Prices*:

1/1 page, 4c € 3.900,-

The design of your Advertorial is included in the price.

3 Online Upgrade:

You can upgrade your 'Image-Advertorial' in the trade journal IT&Production into a 'Digitorial' (digital product portrait) for our industrial online journal www.it-production.com with a period of four months.

Upgrade-Price*: € 400,-

Layout Examples:





4 Data Delivery:

- Text Word and other text files such as RTF files.
 1/1 Page approx. 3.000 characters, 1/2 Page approx. 1.500 characters
- Contact data Everything necessary: Phone, fax, web adress, e-mail
- Logo Send us your digitalized logo (300dpi)
- · Product image We require your image with a minimum resolution of 300dpi





Industry Special Machinery and Plant Construction

Highest flexibility and quality distinguish the German machine and plant construction industry. All made possible by the consistent transparency of digital data in all areas of the company. The display of all processes in the valueadded chain in software modules forms the basis for the success of the capital goods industry.

Erscheinungstermine: 05 02 2018 + 18 07 2018



Industry Special Automotive

The pace of structural change is clearly gaining momentum. Today's talk of innovative technologies in automobile production means that production IT and automation technology can no longer be considered seperate from each other. Manufacturing technology, which is already established in this industry. is often used successfully in other industries shortly afterwards.

Erscheinungstermin: 06.09.2018



Industry Special Plastics Industry

As a supplier for various branches of industry, companies in the plastics industry have to adapt not only to legal requirements, but also to the requirements of their customers in terms of flexibility, ability to deliver and documentation. At the same time, rising energy and raw material prices are forcing companies in the sector to take a closer look at their own competitiveness.

Erscheinungstermin: 08.10.2018

1 Prices:

Advertorials	Prices*
1/1 page	€ 3.400,-
1/2 page	€ 1.900,-

Advertisements (4c)	Prices*
1/1 page	€ 5.000,-
1/2 page	€ 2.650,-
1/3 page	€ 1.900,-
1/4 page	€ 1.500,-

^{*}All prices are zero rated for VAT.

2 Distribution:

As print inserts in IT&Production As an e-paper on www.it-production.com (Period 6 months)

3 Data Delivery:

- Text Word and other text files such as RTF files. 1/1 Page approx. 3.000 characters, 1/2 Page approx. 1.500 characters
- · Contact data Everything necessary: Phone, fax, web adress, e-mail
- Logo Send us your digitalized logo (300dpi)
- Product image We require your image with a minimum resolution of 300dpi





MES WISSEN KOMPAKT 2018/2019

Manufacturers want to actively meet the challenges of the globalised market. The strategic conceptual design of an MES project can help decision makers to shorten delivery times and keep an eye on quality in real time. In order to fully exploit all the potential of an MES - both the complete cost-effectiveness and the full performance potential of an MES. With the "MES Wissen Kompakt" approach, the success-critical factors are used to steer manufacturing companies in a forward-looking manner and to be able to react quickly to deviations. In addition, "MES Wissen Kompakt" presents a broad spectrum of company portraits, product innovations and services in the MES environment

Deadlines: Editorial deadline: 16.02.18 • Advertising deadline: 09.03.18 • Publication: 06.04.18



ERP/CRM WISSEN KOMPAKT 2019

The introduction of an ERP solution alone is not a one-stop shop for eliminating organisational challenges; both the choice of solution and the procedure for implementation need to be well thought out. Good advice on investment decisions is expensive. A company dealing with the selection of an ERP system has to deal with both a complex software market and partly conflicting interests of the departments. The question of the future and investment security of the technology of an ERP solution also needs to be clarified. To support a goal-oriented approach to software selection, the special supplement ERP/CRM Wissen Kompakt' informs decision makers about sustainable investments in a more efficient IT infrastructure.

Deadlines: Editorial deadline: 22.10.18 • Advertising deadline: 16.11.18 • Publication: 14.12.18



PRODUKTENTWICKLUNG WISSEN KOMPAKT 2018/2019

Flexibility in the development of new and sophisticated products is one of the most important success factors for manufacturing companies. In order to transform innovations into marketable products, IT is of central importance. With the right engineering solution and efficient product lifecycle management, it is possible to create freedom for design engineers that can lead to shorter time-to-market, better products and higher quality. The special supplement PRODUKTENTWICKLUNG WISSEN KOMPAKT provides valuable information from industry and research with the help of solution approaches and practical knowledge in order to uncover the efficiency potential of product development.

Deadlines: Editorial deadline: 17.08.18 • Advertising deadline: 10.09.18 • Publication: 08.10.18

1 Prices:

Advertising Formats	Prices*
1/1 page advertisement** (175x246mm)	€ 3.400,-
1/1 page advertorial (165x215mm)	€ 2.900,-

Delivery Quantity: 15.000 copies

2 Delivery:

- As insert in the IT&Production
- · As PDF on www.it-production.com (period of 12 months)

3 Data Delivery:

- Text Word and other text files such as RTF; 1/1 Page approx. 2.100 characters
- Contact data Everything necessary: Phone, fax, web adress, e-mail
- Logo Send us your digitalized logo (300dpi)
- Product image We require your image with a minimum resolution of 300dpi

^{**}All advertisements need a 5mm trim on each side.

^{*}All prices are zero rated for VAT.



Spezialausgaben:



SAP Partner

In search of new solutions and the latest innovations and in comparison to the competition, more and more companies are networking with external experts and partners. With the SAP ecosystem, SAP has built a network that provides a platform for building partnerships, access to resources, and a framework for dialogues and collaborations. In the May issue of IT&Production, our readers receive an upto-date overview of the SAP ecosystem in the manufacturing industry. In addition to a clear overview of the market for solution providers, the special section of the magazine also includes a broad spectrum of in-depth expertise from selected partners!

Deadlines: Editorial deadline: 29.03.2018 • Advetising deadline: 27.04.2018 • Publication: 18.05.2018



Microsoft Partner

Medium-sized companies invest in Microsoft technologies even in difficult times because they are convinced that their staff productivity increases and their cost structure improves. Microsoft has built a network with the Microsoft Partner Network that offers business opportunities for building partnerships, access to resources, and a framework for dialogue and collaboration. For our readers, the July/August issue of IT&Production's Microsoft Partner Survey provides IT&Production with tips for finding a suitable industry or special solution in the manufacturing sector. In addition to a clear overview of the market for solution providers, the special section of the magazine also includes a broad spectrum of in-depth expertise from selected partners!

Deadline: Editorial deadline: 31.05.2018 • Advertising deadline: 27.06.2018 • Publication: 18.07.2018

1 Delivery:

- · As insert in the IT&Production
- As PDF download on www.it-production.com (Duration of 12 months)

2 Preise (Advertorials):

Size DINA4	Prices*
1/1 page	€ 3.400,-
1/2 page	€ 1.900,-

^{*}All prices are zero rated for VAT.

The disign of your Advertorial is included in the price.

3 Data Delivery:

- Text Word and other text files such as RTF files. 1/1 Page approx. 3.000 characters, 1/2 Page approx. 1.500 characters
- Contact data Everything necessary: Phone, fax, web adress, e-mail
- Logo Send us your digitalized logo (300dpi)
- · Product image We require your image with a minimum resolution of 300dpi



210mm x 297mm (width x height) 1 Sizes: DIN A4

Printspace: 185mm x 270mm (width x height)

2 Printing Process: Offset: Printing is done with colours of the Euro colour scale for offset

printing according to DIN16 539, back stitching

3 Delivery: Post address: TeDo Verlag GmbH, Anzeigendisposition,

P.O.Box 2140, 35009 Marburg

Delivery service: TeDo Verlag GmbH, Anzeigendisposition,

Zu den Sandbeeten 2. 35043 Marburg

4 Advertisement Details: High-Res-PDF, EPS (fonts are either converted to paths or

embedded) TIF (resolution: 300dpi)

5 Data carrier: CD-ROM

In four-colour printing, the colours are printed according to the Euro 6 Colours: scale: cyan, magenta, yellow, black (CMYK). This color space must be

selected in the respective program.

printing.

Attention: We can't use RGB or solid colours!

A 1:1 printout is absolutely necessary to check a delivered display. For the 7 Proof:

printing of coloured advertisements, please supply a corresponding and binding colour proof or print. Without these documents, no liability or warranty can be assumed for any errors. The publisher cannot accept any guarantee for colour deviations caused by different types of paper (proof/printing to production paper). This also applies to deviations within the tolerance range from expression to industrial colour printing or offset 8 Image Formats: TIF. JPEG. EPS (with embedded font)

9 Output Profile: ISO Coated v2 (ECI) / FOGRA39 (ISO12647-2:2004)

10 Return: Delivered printing documents will only be returned to the respective client

on special request. The obligation of the publisher to retain the advertise-

ment ends three months after publication of the advertisement.

11 Warranty: Only what is present on the data carrier can be exposed. The publisher

accepts no liability for deviations in texts, illustrations and especially colours. Incorrect exposures due to incomplete or faulty files, incorrect settings or incomplete information will be charged according to effort. Sent film positives must be redigitized. The resulting additional costs will be

invoiced separately.

12 Contact: Monika Zimmer, Marketing Assistant

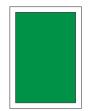
Phone: +49 6421 3086-531

E-Mail: mzimmer@it-production.com

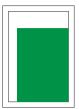
Trade Journal Sizes and Technical Data



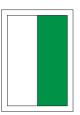
Anzeigenformate im Satzspiegel



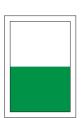
1/1page 185mm x 270mm



1/2 page A5 (Junior) 140mm x 190mm



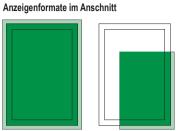
1/2 page vertical 90mm x 270mm



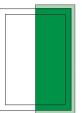
1/2 page oblong 185mm x 130mm



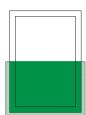
1/1 page 210mm x 297mm



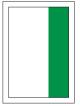
1/2 page A5 (Junior) 148mm x 210mm



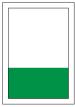
1/2 page vertical 105mm x 297mm



1/2 page oblong 210mm x 148mm



1/3 page vertical mm x 270mm



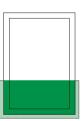
1/3 page oblong 185mm x 90mm



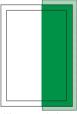
1/4 page 90mm x 130mm



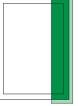
1/4 page oblong 185mm x 65mm



1/3 page oblong 210mm x 100mm

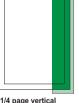


1/3 page vertical 70mm x 297mm



1/4 page vertical 52mm x 297mm 1/4 page oblong 210mm x 74mm 1/4 page

105mm x 148mm



1/8 page vertical 52mm x 148mm



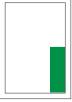
1/4 page vertical 45mm x 270mm



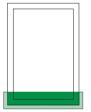
1/8 page 90mm x 65mm



1/8 page oblong 185mm x 30mm



1/8 page vertical 45mm x 130mm



1/8 page oblong 210mm x 39mm



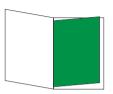
1/8 page 105mm x 74mm

Attention: Please add 3mm on each side for trim on all formats above!



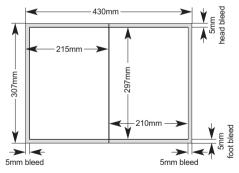
Bound Inserts:

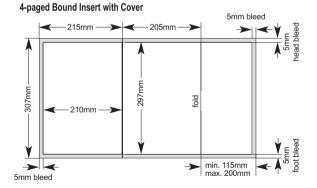
Before accepting and confirming the order, a binding sample, if necessary a blank sample with details of size and weight, must be submitted. Inserts must be delivered with the bleed margins specified below. Multi-page inserts and inserts with flap must be delivered folded. The front side of the insert must be marked.



Minimal Size: Maximum Size: Minimal Weight: 147mm x 210mm 210mm x 297mm for products with 4 pages 115g/m²

4-paged Bound Instert







1 Loose Inserts:

Before the order is accepted and confirmed, we require a copy of a binding sample with an indicator of size and weight. The delivered inserts must be trimmed and folded as final products.

100mm x 210mm

205mm x 290mm

115a/m²

undefined

upon request

Delivery:

The delivery of inserts and glued inserts must be accompanied by a delivery note. A sample of the pallet contents must be attached to the outside of the container to ensure smooth production. Please always send a sample to the publisher in parallel.

Delivery Quantity:

18.200 copies

Delivery Address:

The delivery address for inserts and additional supplements will be send with the

order confirmation.

Delivery Deadline:

The printing deadline is the same as the material deadline of the issue (see schedule $\,$

and editorial calendar beginning on p. 4.).

3 Contact:

ct: Christoph Kirschenmann, Head of Marketing

Phone: +49 6421 3086-536

E-Mail: ckirschenmann@it-production.com

Minimal Size:

Positioning:

Maximum Size:

Minimal Weight:

Maximum Weight:

2 Fixed Inserts:

Mechanical Bonding: Adhesive edge parallel to the waistband, at least 1 cm to maximum distance of 6 cm from the waistband. Folded products must be closed towards the waistband. Positioning upon request.

Affixed postcards, samples on bound-in inserts or full-paged advertisements are additionally charged as fixed inserts. Before the order is accepted and confirmed, we require a copy o a binding sample with an indicator of size and weight.



 Minimal Size:
 105mm x 147mm

 Maximum Size:
 148mm x 190mm

 Minimal Weight:
 160g/m²



1 Special Advertising Forms:

Banderole



Affixed postcard

Insert



Gatefolder

Flap



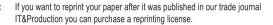
2 Reprint:



Reprinting technical papers, interviews and product information is a flexible and cheap possibility to strengthen your product and brand message on the market. Please see the current prices listed in the following tables.

We take care of printing, creation of an electronic file for your web presence and upon request the distribution through our lettershop for you.

4 Reprinting License:





Reprinting License		
Circulation	up to 1.000 copies	
Price*	€ 240,-	

incl. high-resolution PDF file.

3 Price List:

2 pages, 4-coloured, 135g/m²					
Circulat.	500	1.000	2.000	5.000	10.000
Price*	€ 725,-	€ 770,-	€ 865,-	€ 1.180,-	€ 1.395,-
4 pages, 4-coloured, 135g/m²					
Circulat.	500	1.000	2.000	5.000	10.000
Price*	€ 810,-	€ 850,-	€ 975,-	€ 1.385,-	€ 2.010,-

*All prices are zero rated for VAT.

5 Low-Res-PDF:

If you would like to use your technical paper after printing for online purposes, we would be pleased to create a PDF in low resolution for you free of charge, which is ideally suited for online use.





1 Circulation Control:

2 Circulation Analysis:

Copies per issue on average for the period from 01.07.2016 to 30.06.2017 (Q3 + Q4 2016 and Q1 + Q2 2017)

3a Economic Area:

Printed copies:	18.000		
Actual distributed circulation (ADC):	17.683	thereof abroad	555
Sold copies	4.799	thereof abroad	134
 Subscribed copies 	4.793	thereof abroad	134
thereof memberships	4.528	thereof abroad	107
Other sales	-	-	-
 Retail sales 	6	thereof abroad	-
 Returned copies 	-	-	-
Free copies:	12.884	thereof abroad	421
Remaining, archive and proof copies:	317		



Statistic of Actual Circulation:

	Copies	%
Germany	17.128	96,86%
International	555	3,14%
Actual distributed circulation	17.683	100%

3b National distribution by postal code:

Postal zone 0	871	5,09%
Postal zone 1	695	4,06%
Postal zone 2	1.352	7,89%
Postal zone 3	1.853	10,82%
Postal zone 4	2.217	12,94%
Postal zone 5	2.361	13,78%
Postal zone 6	1.819	10,62%
Postal zone 7	2.803	16,37%
Postal zone 8	1.864	10,88%
Postal zone 9	1.293	7,55%
Germany	17.128	100%

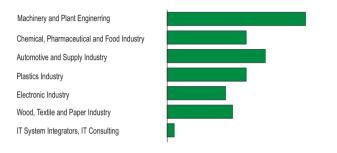


44%

37%

19%

Target Markets



Target Groups



^{***} IT managers, consultants, system integrators, analysts, developers

Company Sizes



Content Analysis of the Editorial Part

Manufacturing IT	(e.g. MES, CAQ, BDE, MDE, Condition Monitoring, Production Data Integration)	23%
PLM, CAD and Engineering	(e.g. PLM, PDM, DMS, CAD, CAE)	17%
Production Management	(e.g. ERP, APS, PPS)	16%
Infrastructure and Hardware	(e.g. IPC, Network, IT-Security, Wireless Technology)	16%
Industrial Management	(e.g. CRM, BPM, Project Management, Business Intelligence)	9%
Intralogistics and Warehouse	(e.g. AutoID/RFID, Warehouse Management, SCM)	8%
Manufactoring Technology	(e.g. Process Automation, Scada)	6%
Green Production	(e.g. Energy Efficiency, Energy- and Working Material Management)	5%



Christoph Kirschenmann Marketing/Advertisement Manager IT&Production

The IT&Production online magazine (www.it-production.com) is one of the most important sources of information for decision makers of IT investments in the industry and the perfect complement to the trade journal IT&Production. As a central research platform for producers and industrial managers, IT&Production Online offers the latest market information in a compact and clear format. Numerous user reports, industry news, market overviews, events, interviews and technical articles form an extensive knowledge archive for strategic investments in industrial IT solutions.

The hit rates are also impressive: based on the evaluations of the first half of 2017, IT&Production Online had over 260,762 page impressions and 129,702 visits. Use the IT&Production online magazine for a holistic target group approach to your company and benefit from our many years of experience in contact with decision-makers in the industry.

Have fun with the media planning!

Christoph Kirschenmann



Suppliers and Products

Digital product information presents products and services from providers of industrial IT solutions.

Technical Papers

On the basis of numerous application cases, practice-related articles show how industrial companies optimize their processes through the use of IT and software solutions.

News

Latest news from the IT industry: cooperations, takeovers, deals, new products and personnel decisions.

E-Paper

Selected topics and special parts of the IT&Production print edition are available for download the whole year.

Videos

Whether product trailers, company clips, webinar recordings or trade fair videos - here you will find the most interesting films on the subject of successful production'.

Whitepaper

Latest studies and market analysis by suppliers of industrial IT solutions

Events

Exhibitions, congresses and workshops about industrial IT solutions.

Market Overviews

Detailed market overviews provide an overview of the overall market for industrial IT solutions..

IT Job Market

Current job offers for IT professionals.

Banner Ads

1 Usage Data:

260.762 page impressions and 129.702 visits (1st half of 2017)

2 Brief Description:

Banner advertising is a tried and tested and effective way of increasing

brand awareness for banner advertising campaigns with a high reach and

striking impact.

3 Target Group:

Company management, production management, IT management

4 Publisher:

TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg

5 File Format:

GIF, PNG or JPEG with a maximum size of 4MB

7 Data Delivery:

Please send us the following data one week before the beginning of the contract period via e-mail to: onlineservice@it-production.com

- Customer name
- · Contact for request
- Target URL

6 Prices:

Banner	Size (Pixel)	Price*/ Month
1. Fullsize- Banner	468 x 60 pixel max. 50KB	€ 700,-
2. Sidebar- Banner	170 x 140 pixel max. 40KB	€ 600,-
3. Content AD (Medium Rectangle)	300 x 250 pixel max. 100KB	€ 2.200,-
4. Super-Banner (Leaderboard)	728 x 90 pixel max. 100KB	€ 2.200,-
5. Skyscraper- Banner	160 x 600 pixel max. 100KB	€ 2.200,-
6. Hockeystick-Banner	728 x 90 + 160 x 600 pixel each max. 100KB	€ 3.200,-

^{*}All prices are zero rated for VAT.







Videos

1 Usage Data: 260.762 page impressions and 129.702 visits (1st half of 2017)

2 Brief Description: Publish your company's business clips in the videos section. Whether pro-

duct trailers, corporate and image films, the webinar recordings of your company or trade fair videos - we will publish your video in the thematically appropriate sections of our online magazine. www.it-production.com

3 Target Group: Company management, production management, IT management

4 Publisher: TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg

5 File Format: MPG, AVI, FLV format or your YouTube video

6 Prices:

Duration	Prices*
6 months	€ 900,-
12 months	€ 1.300,-

*All prices are zero rated for VAT.

7 Data Delivery: Please send us your data one week before the beginning of the contract

period via e-mail at: onlineservice@it-production.com



Production ONLINE Das Industrie 4.0-Magazin für erfolgreiche Produktion

Whitepapers

1 Usage Data: 260.762 page impressions and 129.702 visits (1st half of 2017)

2 Brief Description: In our whitepapers section you can place your users' descriptions, case

studies or market research results and inform decision-makers from company management, production managers and IT managers about the performance of your company (up to three whitepapers at the same time).

3 Target Group: Company management, production management, IT management

4 Publisher: TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg

5 File Format: PDF file (max. 3 whitepaper)

6 Preise:

Duration	Prices*
6 months	€ 900,-
12 months	€ 1.300,-

*All prices are zero rated for VAT.

7 Data Delivery: Please send us your data one week before the beginning of the contract

period via e-mail at: onlineservice@it-production.com





Digitorial (Sponsored Post)

1 Usage Data: 260.762 page impressions and 129.702 visits (1st half of 2017)

2 Brief Description: Our Digitorials are the right place to promote your company products and solutions. You open as a small product window by clicking on it and pro-

vide the prospective customer with further information about your company. Digitorials ensure that your company and product information

reaches where it is perceived: in the specialist articles and in the 'Suppliers

& Products' section

3 Target Groups: Company management, production ma-

nagement, IT management

4 Publisher: TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg

5 File Format: GIF, PNG, JPEG, HTML5

7 Data delivery: Please send us your data one week before the

beginning of the contract period

via e-mail to: onlineservice@it-production.com

6 Prices:

Duration	Prices*
6 months	€ 1.900,-
12 months	€ 2.900,-

^{*}All prices are zero rated for VAT:



- Images
- Your company logo (GIF or JPEG, max. 170x100 pixel, max. 100KB)



Link

Link to your company website.

Contact Field

The contact field contains all information to get in contact with your company.

Company Logo

Placement of your logo

Porduct Presentation

The text window provides room for 5.000 characters and multiple images and graphics for a detailed company and product presentation.

Our graphics department takes care of the design of your Digitorial which is included in the price.



Events

1 Brief Description: Use our 'Events' section to publish your company events. Whether trade

fair appearances, congresses, webinars, workshops, roadshows or simply your' open day' - in the online magazine www.it-production.com you can

reach a qualified and interested audience.

2 Target Group: Company management, production management, IT management

3 Publisher: TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg

4 File Format/

Data Delivery: Your partner account will be activated, so that you have the opportunity to

place your event on your own.

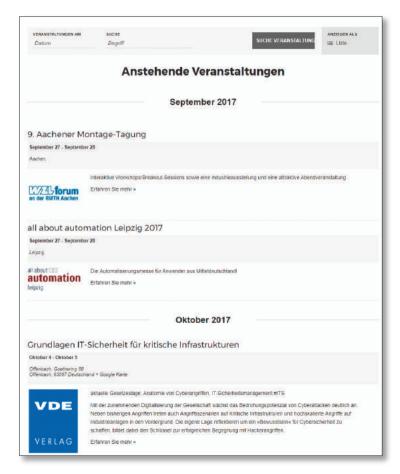
• Text up to a 400 characters maximum

Company logo

5 Price: (per event)

Duration	Prices*
3 months	€ 200,-

^{*}All prices are zero rated for VAT.





IT	1-1-1	M	
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1 Brief Description: Use our 'IT Job Market' section to place your job offers.

2 Target Groups: Company management, production management, IT management

TeDo Verlag GmbH 3 Publisher:

Zu den Sandbeeten 2 • 35043 Marburg

4 File Format/ Data Delivery:

Your partner account will be activated, so that you have the opportunity to

Dire Autgabers

place your job offer on your own.

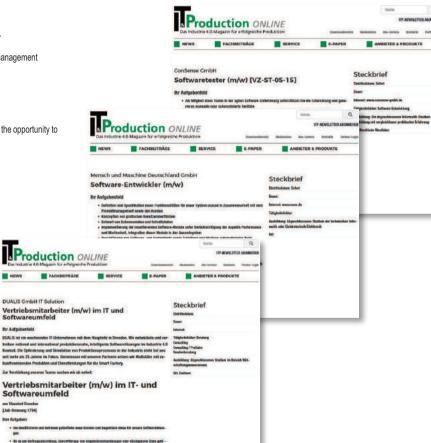
• Text up to 1.500 characters

Company logo

(per job offer) 5 Prices:

Price per month³ € 100.-

*Al prices are zero rated for VAT.





Premium Account

1 Brief Description: With a premium account on www.it-production.com you can intensify your target group approach and highlight the services of your company. Below

you will find an overview of the benefits of a premium account.

2 Account Services Overview:

- Digital product portrait (sponsored post) (text approx. 5.000 characters + images + company logo) in the 'Suppliers and Products' section and in technical articles.
- Events section (max. 10 entries) incl. company and/or event logo
- Job market section (max. 5 entries) incl. individual format and company logo
- Publication of your whitepapers (max. 3 entries)
- Vides section Inclusion of a company video in the corresponding topic section

3 Target Groups: Company management, production management, IT management

4 Publisher: TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg



My recommendation: Become a premium partner and use our service for your content marketing.

Christoph Kirschenmann Head of Marketing IT&Production

5 Prices*:

Duration	Prices	
6 months	€ 2.500,-	
12 months	€ 3.800,-	

^{*}All prices are zero rated for VAT.



1 Name: IT&Production F-Mail Newsletter

2 Brief Description: In addition to the online magazine www.it-production.com and the trade

journal IT&Production, the IT&Production e-mail newsletter is published

every two weeks.

Our editorial team put together interesting facts, trends, news and current events in the sector of industrial IT solutions for the subscribers of our E-Mail newsletter. So you can find topics discussed in manufacturing com-

panies directly on your desktop.

3 Target Groups: Company management, production management, IT management

4 Release Dates 2018:

January	February	March	April	May	June
24.01.2018	07.02.2018	07.03.2018	04.04.2018	09.05.2018	06.06.2018
	21.02.2018	21.03.2018	18.04.2018	23.05.2018	20.06.2018

July	August	September	October	November	December
04.07.2018	01.08.2018	05.09.2018	10.10.2018	07.11.2018	05.12.2018
18.07.2018	15.08.2018	19.09.2018	24.10.2018	21.11.2018	19.12.2018

Deadline for advertisements and documents is one week prior to the publication date of the IT&Production Newsletter.

5 Publisher: TeDo Verlag GmbH

Zu den Sandbeeten 2 • 35043 Marburg

6 Contacts:

Media Consulting

Editorial Department Patrick C. Prather Advertisements Christoph Kirschenmann Monika Zimmer

Moritz Frnst



IT&Production E-Mail Newsletter Prices/Advertising Formats



IT&Production E-Mail Newsletter

1 Advertising Formats and Prices:

Format	Format in Pixel	Placement	Price*
185 x 30mm	2.185 x 354px	top – bottom	€ 400,-
90 x 65mm	1.063 x 768px middle		€ 400,-
185 x 65mm	2.185 x 768px	bottom	€ 450,-
210 x 297mm	2.480 x 3.508px	full page	€ 950,-
185 x 30mm	524 x 85px	in the letter - top	€ 400,-

2 Price:*

Inseration	Discount	1/8 p. vertical or normal
1		€ 400,-
3	10%	€ 360,- per issue
5	20%	€ 320,- per issue

^{*}All prices are zero rated for VAT.

3 File Format: Please send us only data in RGB color space and in a resolution of 300dpi.

If data is sent in the CMYK color space, there may be color deviations in the production process. Permissible file formats are PDF or EPS with em-

bedded fonts or fonts converted into paths.

4 Newsletter

Format: PDF

5 Data Delivery: Please send the following data via e-mail to:

mzimmer@it-production.com:

Advertisement

Target URL

6 Delivery Deadline: 1 week prior to the release date.

7 Usage Data: Circulation 4.605 subscribers (September 2017)





1 Title: INDUSTRIE 4.0-MAGAZIN (I40M)

2 Brief Description:

The fourth industrial revolution is in full swing and almost all people are taking part in this transformation process. Time for a magazine that takes a holistic view of the topic. A purely technical explanation of the fourth industrial revolution is not enough, therefore we report to the same extent about technology / world of work / society. In INDUSTRIE 4.0-MAGAZIN,

the areas of education and technology transfer also play a special role.

Our claim: All important information from all involved areas at a glance.

Since September 2016 we have been keeping you up to date on the latest developments of the fourth industrial revolution every 14 days. We provide information on current reports from companies, associations, politicians, employers and trade unions as well as specialist contributions on the topics of technology and standardization in varying technical depths. We have set ourselves the goal of using the new magazine to give a clear overview of all areas of Industrie 4.0 and to provide comprehensive information

The digital transformation is in full swing and affects all areas of society. The right magazine for it: INDUSTRIE 4.0-MAGAZINE.

3 Frequency of Publication: every 14 days

4 Format: electronical (PDF), in DIN A4
5 Size: approx. 16 up to 32 pages

6 Content: Technology, world of work, politics, society, universities and education in

connection to digital transformation processes and Industrie 4.0

7 Publisher: TeDo Verlag GmbH

Postal address • P.O.Box 2140 • 35009 Marburg Delivery address • Zu den Sandbeeten 2 • 35043 Marburg

8 Contact: Kai Binder, Chief Editor

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E-Mail: kbinder@i40-magazin.de

Marco Steber, Editorial Department

Phone: +49 6421 3086-240 E-Mail: msteber@i40-magazin.de

Christoph Kirschenmann, Head of Marketing and Advertisement

Phone: +49 6421 3086-536

E-Mail: ckirschenmann@i40-magazin.de





1 Name: i-need.de – Information und Marketing Portal

2 Brief Descritption: i-need. de bundles all important information about your products, company and editorial publications. It provides the user with comprehensive information in

text, image and video form. The i-need. de marketing portal combines al product catalogues of the TeDo trade media for the following areas: automation technology, production technology, machine vision, robotics, switch cabinet construction,

building engineering and Industrie 4.0.

i-need. de is unique because it summarises product information by industry sectors. The search results provide the user with a comprehensive overview of the relevant products from the respective segment. Users appreciate the high quality of search results, which are an important part of strategic information retrieval. With the three packages Basic, PRO and PREMIUM i-need.de offers you interesting communication channels on a highly frequented information platform

for industrial products and services.

3 Target Group: Selection of the most important target groups, such as: design engineers,

plant managers and production managers, manufacturing industry, technical purchasers and users from mechanical and plant engineering, integrators, architects, electrical engineering industry, engineering offices, machine vision, switch cabinet manufacturers, enclosure manufacturers, building trades, elect-

rical fitters, specialist planners.

4 Usage data: 01. June 2016 - 01. June 2017

Visitors: 73.615, page views: 446.810

5 Publisher: TeDo Verlag GmbH • Zu den Sandbeeten 2 • 35043 Marburg





i-need.de

Best Price-Performance Ratio

Boost your campaign with the premium cross-media package from i-need. de

- Your product news in one of our newsletters with a high reach
- Your product news on i-need, de
- Your product news in the relevant topic area online
- Content ad placement on i-need, de for 12 weeks
- Placement of your profile on the i-need.de pinboard in the magazine

D	D	Е	M	π	п	V.
Р	к	н	M	w	и	W

499,00 € Price per month plus 19% VAT.

Comprehensive cross-media marketing package

Preferential display of your data and extensive evaluation tools

Free customer support Optional: Data maintenance

PRO

199,00 € Price per month plus 19% VAT.

Enter unlimited number of products

Preferential display of your data and extensive evaluation tools

Free customer support Optional: Data maintenance

Basic

0,00€

Enter unlimited number of products

All products will be displayed

Without support and data maintenance

With the FREE-PROMOTION campaign you can save 1.788,00 €

Book the promotion package until Hannover Messe 2018 and push your marketing with 12 free promotion bookings.



The individual packages can be booked as an annual subscription. The subscription is valid for one year and will be automatically renewed for a further year, unless it is cancelled three months before the end of the subscription. Posted and unused benefits expire at the end of each month and cannot be added up. Invoices are issued annually. With monthly payments, the monthly subscription price for PRO and PREMIUM increases by 7%.

		Basic	PRO	PREMIUM
	Current Performance Table Prices per month plus 19% VAT.	€ 0,00	€ 199,00	- Topseller - € 499,00
1	Present unlimited products on the market Place an unlimited number of products on i-need.de.	~	V	V
2	Printing of market overviews in the TeDo media Depending on editorial selection	~	~	V
3	Extensive company presentation: Promote your company! i-need. de bundles your company profile, your products, technical articles, product news and your solution competence.		~	V
4	Your logo Always highlighted above the search results with your products.		~	V
5	Preferential display of your products Search results show PRO and PREMIUM customers above, Basic customers below.		~	~
6	Communicate product news Inform yourself about your latest product highlights.		~	V
7	Publish videos Link and distribute your product and company videos via i-need.de.		~	V
8	Automatic or individual content linking Your products and articles that are visible on a single page will be linked and connected automatically.		V	V
9	Link product data sheets Complete your product entries with additional helpful information such as Data sheets.		~	~
10	i-Icon for increased attention Green icon increases the attention of your posts		~	~
11	'Send inquiry' button Interested parties can contact you quickly and easily using the enquiry function.		~	~
12	Easily forward content Interested parties can forward your product entry via e-mail.		~	V
13	Share products and trade articles on social media Facebook, Google+, Twitter		~	V
14	Access statistics See exactly where and how often your content has been published and clicked.		~	V
15	Automatic search suggestions Your company and products appear in the automatic search suggestions		V	V
16	Promote product Push your product to a top position and increase your impressions immediately and significantly!!		V	V
17	Newsletter for the efficient marketing mix Publish up to 2 product announcements per month in our newsletters with a high reach			V
18	Personal contact One and the same contact person to help you with all questions about i-need.de			V
	Optional: Service data maintenance for PRO and PREMIUM			4



i-need de

Contact:

Special Advertising Formats on i-need.de

Promote Product: Use the 'Promote Product' function to increase the frequency with which your

product is displayed at the top. You book 'Promote product' on a weekly basis and are liable to pay a fee. The prominent placement on the start page makes your content appear more often and increases the probability of clicks.

Markus Lehnert, Head of Advertisement TeDo Verlag

Phone: +49 6421 3086-594 E-mail: mlehnert@tedo-verlag.de

Christoph Kirschenmann, Head of Advertisement IT&Production

Phone: +49 6421 3086-536

E-Mail: ckirschenmann@it-production.com

Banner and Content Ad:

Banner	Size (Pixel)	Description	Price
1. Skyscraper	160x600 pixel	Portrait format placement conspicuously to the right of the content	€ 4.880,-
2. Skyscraper Small	120x600 pixel	Portrait placement directly to the right next to the content	€ 4.150,-
3. Fullsize	468x60 pixel	Integrated, prominent placement in the content of the website	€ 1.880,-
4. Superbanner	728x90 pixel	Centrally placed and with plenty of space for your content	€ 2.180,-
5. Content Small	250x450 pixel	Concise advertising space in the middle of the content	€ 2.200,-
6. Content Medium	400x331 pixel	Prominent placement in the editorial environment	€ 2.450,-
7. Content Ad	Image: 200x150 pixel Title: 70 characters Text: 200 characters	Your ad is designed in the design of the editorial envi- ronment and can only be distinguished from editorial content by means of the reference-advertisement.	€ 5.530,-

All prices plus 19% VAT.

€ 399,-	€ 198,-	€ 149,-
PRICE FOR	PRICE FOR	PRICE FOR PRE-
BASIC-CUSTOMERS	PRO-CUSTOMERS	MIUM-CUSTOMERS















Ziffer 1: "Anzeigenauftrag" im Sinn der nachfolgenden Allgemeinen Geschäftsbedingungen ist der Vertrag über die Veröffentlichung einer oder mehrerer Anzeigen eines Werbungstreibenden oder sonstigen Inserenten in Publikationen des Verlages oder der Vertrag über die Beifügung von Beilagen oder Einheftern zu solchen Publikationen zum Zweck der Verbreitung.

Ziffer 2: Anzeigen sind im Zwelfel zur Veröffentlichung innerhalb eines Jahres nach Vertragsabschluss abzurufen. Ist im Rahmen eines Abschlusses das Recht zum Abruf einzelner Anzeigen eingeräumt, so ist der Auftrag innerhalb eines Jahres seit Erscheinen der ersten Anzeige abzuwickeln, sofern die erste Anzeige innerhalb der in Satz 1 genannten Frist abgerufen und veröffentlicht wird.

Ziffer 3: Bei Abschlüssen ist der Auftraggeber berechtigt, innerhalb der vereinbarten bzw. der in Ziffer 2 genannten Frist auch über die im Auftrag genannte Anzeigenmenge hinaus weilere Anzeigen abzurufen.

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Ziffer S. Aufträge für Anzeigen, Einhefter und Fremdbeilägen, die erklärtermaßen ausschließlich in bestimmten Nummern, bestimmten Ausgaben oder an bestimmten Plätzen der Druckschrift veröffentlicht werden sollen, müssen sor etwickzeitig beim Verlag eingehen, dass dem Auftraggeber noch vor Anzeigenschluss mitgeteit werden kann, wenn der Auftrag auf diese Weise nicht auszuführen ist.

Ziffer 6: Anzeigen werden an bestimmten Positionen nur aufgenommen, wenn diese Sonderplatzierungen jeweils vom Verlag schriftlich bestätigt wurden.

Ziffer 7: Eine Stomierung von gebuchten Anzeigen muss immer schriftlich erfolgen, Telefax oder E-Mail ist ausreichend. Die Stomierung von bereits gebuchten Anzeigen ist bis 14 Tage vor Anzeigenschluss, lauf Mediadaten, kostenfrei möglich. Bei Stomierung 13 bis 7 Tage vor Anzeigenschluss fallen Stomogebühren in Höhe von 50 % des Anzeigenbruttopreises an. Für Stomierungen, die später als 7 Tage vor Anzeigenschluss eingehen, kann der Verlag den vollen Anzeigenbruttopreise in Rechnung stellen.

Für Print- und Online-Anzeigen mit Sonderplatzierungen (auch Umschlagseiten, Sonderformate und Produktübersichten) sowie für Titel- und Innentitelseiten besteht kein Rücktritsrecht. Abbestellungen von Online-Anzeigen müssen acht Wochen vor Schaltungsbeginn schriftlich erfolgen. Eine Stomierung von weniger als acht Wochen vor Schaltungsbeginn ist nicht möglich. Die Anzeige wird somit in voller Höhe des vereinbarten Anzeigenpreises berechnet.

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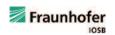


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